

INTEC MKD

MECHANICAL OPERATIONS

Sheet metal

Cutting	max. d = 5 mm	l = 3000 mm
CNC punching	max. d = 4 mm	S= 3000x1500 (mm)
CNC bending	F = 2200 kN	l = 3000 mm
Hydraulic presses	F = 2200 kN	
Excenter presses	F = 1600 kN	
Fast running presses	n = 1500/min	
Welding		
Milling, Turning		

SURFACE TREATMENTS

Paint Coatings

	min. Dim.	max. Dim
Powder or wet spray	50x50x20 (mm)	3000x600x1000 (mm)

Zinc plating

	Thickness	max. Dim.
Clear and yellow chromatisation	8 - 24 μ	1900x900x300 (mm)

Tin plating

	Thickness	max. Dim
	Up to 12 μ	500x500x200(mm)

Nichel plating

	Thickness	max. Dim
	Up to 24 μ	500x500x200(mm)

Aluminium anodisation

	Thickness	max. Dim
Transparent or black	Up to 20 μ	500x500x200(mm)

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Electropainting (e-coat)

	Thickness	max. Dim
Black	8 - 24 μ	2000x1000x500 (mm)

Silkscreening

		max. Dim
Different colours		550x500(mm)

TOOLSHOP**TOOLS**

	max. Dim
Tools for sheet metal forming	Up to 800x500 mm

Technology	Working area
Wire cut EDM	max. 570x370(mm)
Die sinking EDM	max. 250x150x70 (mm)
Hole drilling EDM	max 350x250 (mm)
Vertical milling	max. 1000x500 (mm)
Grinding – surface and profile	max. 620x300 (mm)
Grinding - zylinder, endless	max. ϕ 13 (mm)

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