

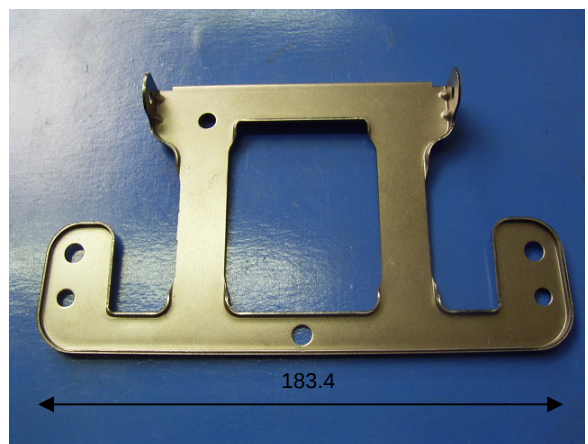
PARTS BOOK:

Sector	Automotion
Denomination	Palanca
Reference	27.424
Thickkness	2 mm
Machine	400 ton
Die/tool	Transfer 6 steps
Observations	Welding station after the stamping

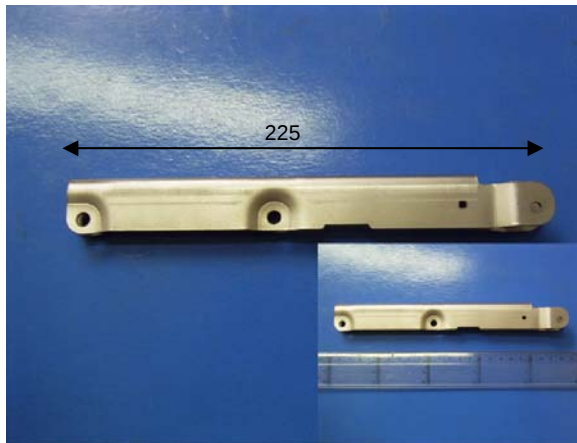
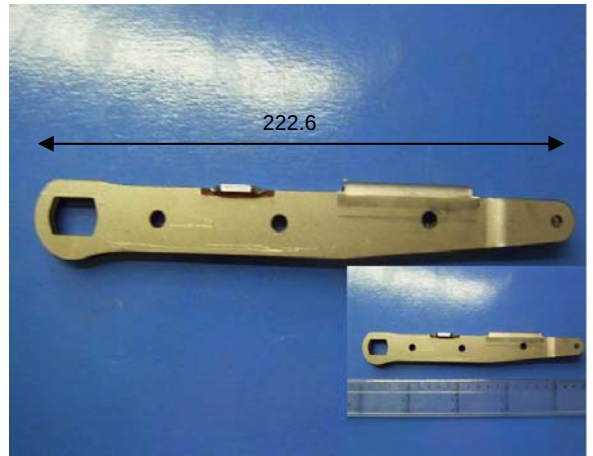


Sector	Automotion
Denomination	Guia Cable
Reference	23.516
Thickkness	2 mm
Machine	200 ton
Die/tool	Progressive 2 parts
Observations	Welding station

Sector	Automotion
Denomination	Wing
Reference	113.19.276
Thickkness	1 mm
Machine	150 ton
Die/tool	Progressive
Observations	

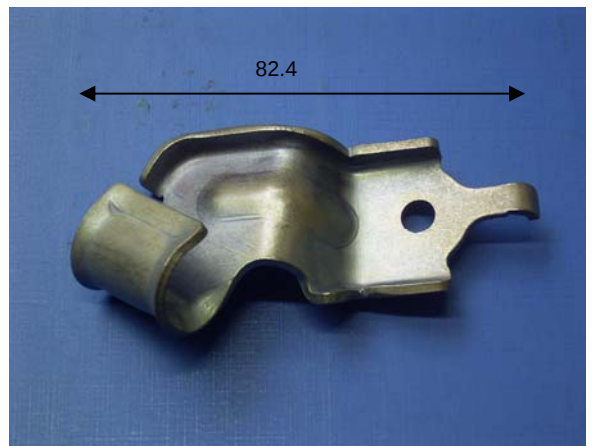


Sector	Automotion
Denomination	Rotation Arm
Reference	113.19.289
Thickkness	2 mm
Machine	250 ton
Die/tool	Progressive.
Observations	

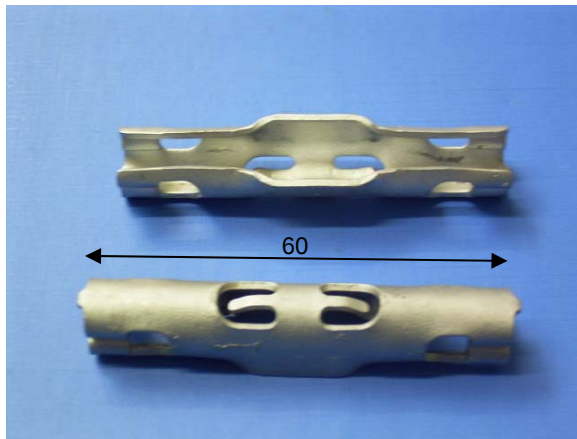
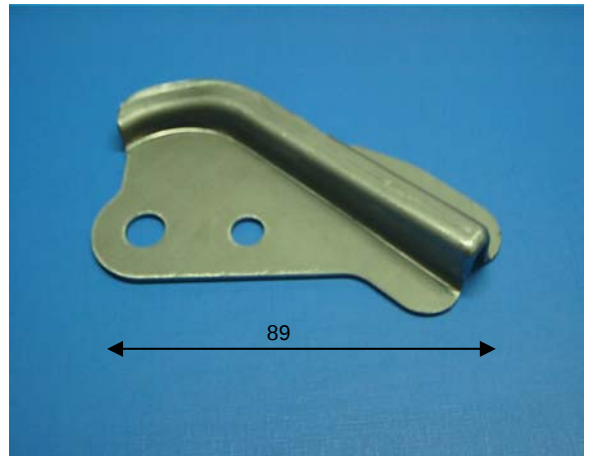


Sector	Automotion
Denomination	Arm
Reference	113.19.316
Thickkness	2 mm
Machine	250 ton
Die/tool	Progressive
Observations	

Sector	Automotion
Denomination	Brida Yaris
Reference	113.18.892
Thickkness	2 mm
Machine	250 ton
Die/tool	Progressive
Observations	2 Parts each step Zi-Ni surface.

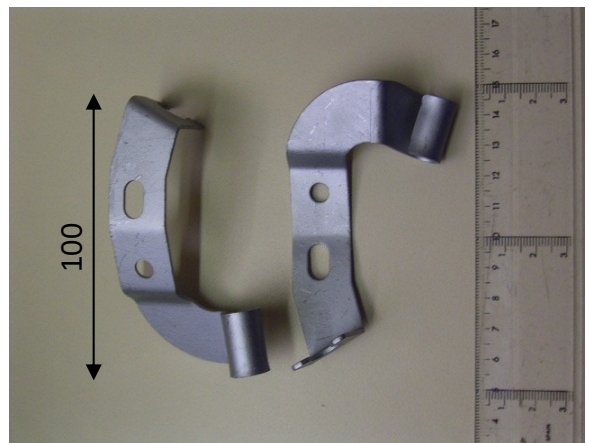


Sector	Automotion
Denomination	Guía Cable
Reference	113.27.636
Thickkness	1.5 mm
Machine	200 ton
Die/tool	Progressive.
Observations	

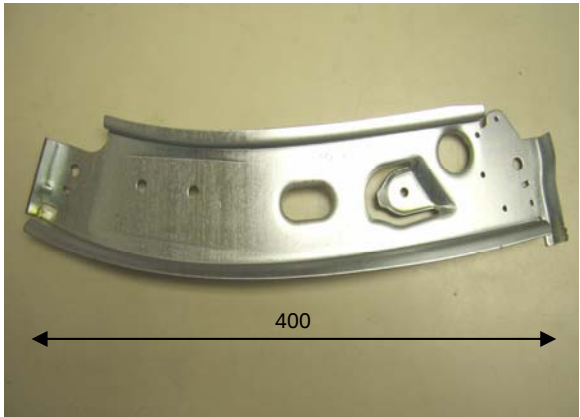
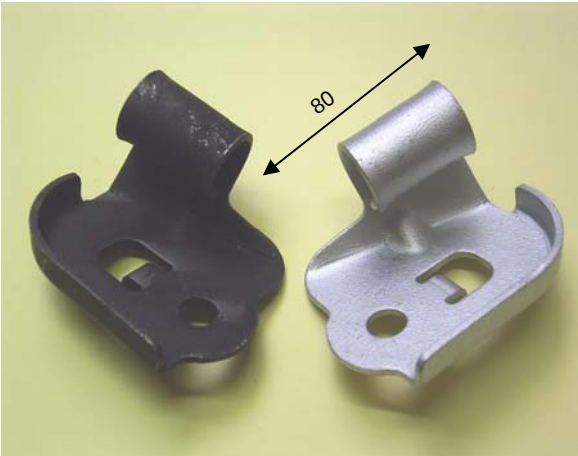


Sector	Automotion
Denomination	Conector
Reference	27.190
Thickkness	1.22 mm
Machine	125 ton
Die/tool	Progressive
Observations	Heat treatment + Deltatone

Sector	Automotion
Denomination	Brida Fijación
Reference	F-6483
Thickkness	1.5 mm
Machine	160 ton
Die/tool	Progressive
Observations	Deltatone Surface Treatment

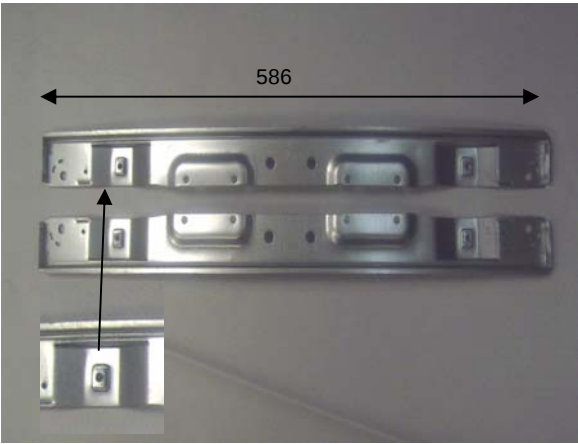


Sector	Automotion
Denomination	Brida Sujeción
Reference	F-6594
Thickkness	1.5 mm
Machine	160 ton
Die/tool	Progressive.
Observations	Deltatone Surface Treatment

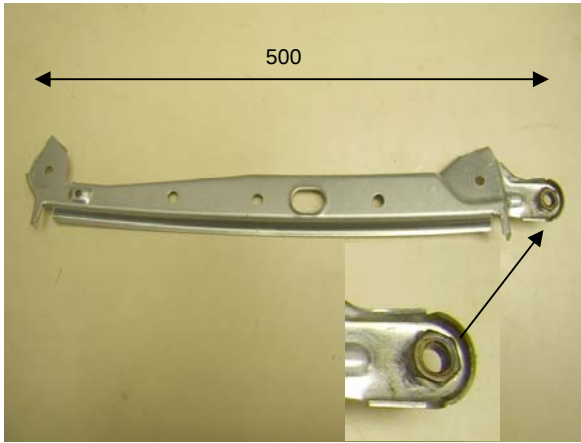


Sector	Automotion
Denomination	Carril Focus Trasero
Reference	F-6730
Thickkness	2 mm
Machine	4000 ton
Die/tool	Progressive
Observations	

Sector	Automotion
Denomination	Carril dealntero Galaxi
Reference	F-6638
Thickkness	1.2 mm
Machine	400 ton
Die/tool	Progressive 2 parts
Observations	Nut added inside the die

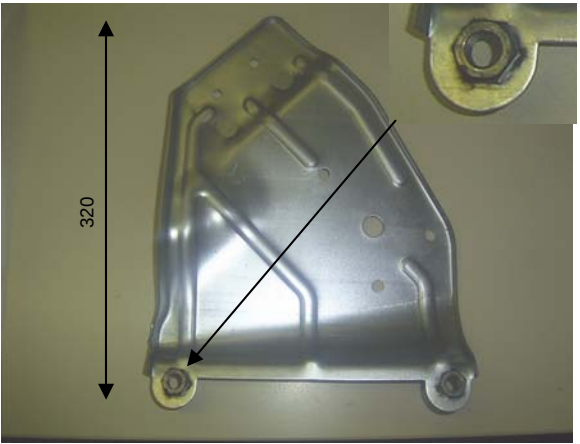


Sector	Automotion
Denomination	Carril Trasero Mondeo
Reference	Fc-7297
Thichkness	1.5 mm
Machine	400 ton
Die/tool	Progressive 2 parts
Observations	Nut added inside the die

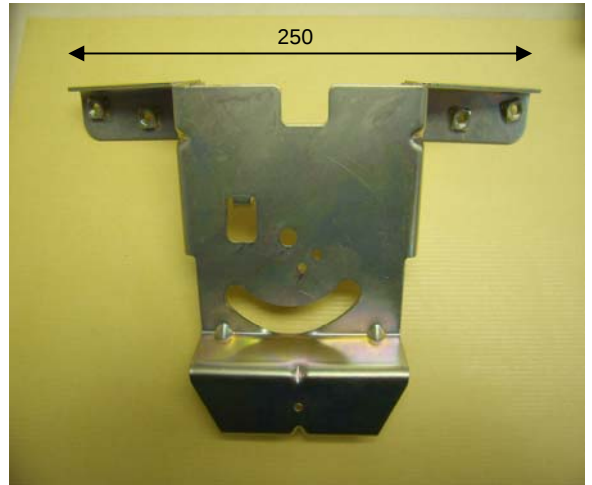


Sector	Automotion
Denomination	Carril Delantero Aston
Reference	F-6402
Thichkness	1.5 mm
Machine	400 ton
Die/tool	Progressive 2 parts
Observations	Nut welded

Sector	Automotion
Denomination	Placa Base Focus
Reference	F-6779
Thichkness	2 mm
Machine	400 ton
Die/tool	Progressive
Observations	Nut welded.



Sector	Automotion
Denomination	Conjunto Soporte Palanca
Reference	Sc-188.000
Thichkness	2 mm
Machine	160 ton
Die/tool	4 Simple Dies
Observations	Nuts Welded

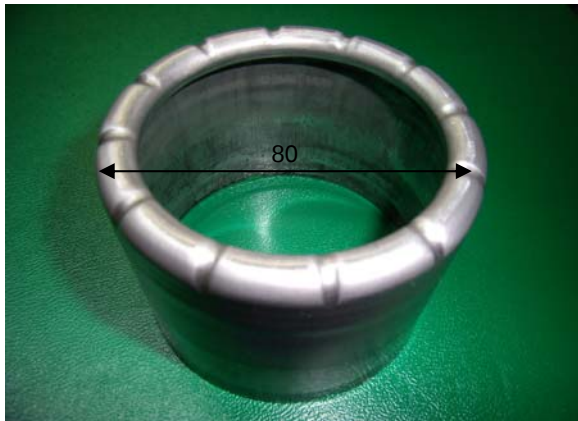
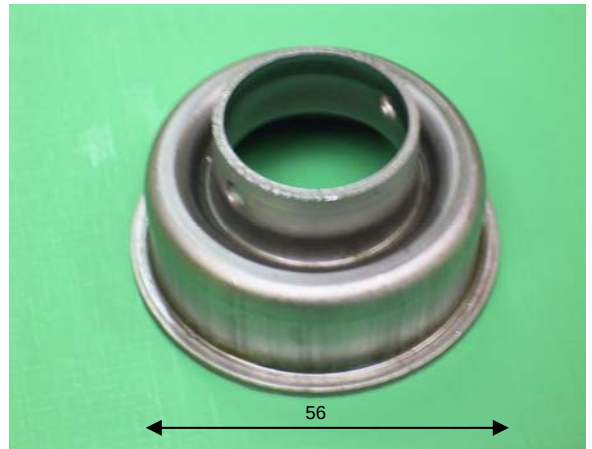


Sector	Automotion
Denomination	CasquilloExt.Modifcado
Reference	839758-C
Thichkness	1.5 mm
Machine	160 ton
Die/tool	Transfer 9 Steps
Observations	

Sector	Automotion
Denomination	POT
Reference	995884
Thichkness	2 mm Aluminium
Machine	80 ton
Die/tool	Progressive
Observations	



Sector	Automotion
Denomination	Rotation Arm
Reference	113.19.289
Thickkness	2 mm
Machine	250 ton
Die/tool	Progressive.
Observations	

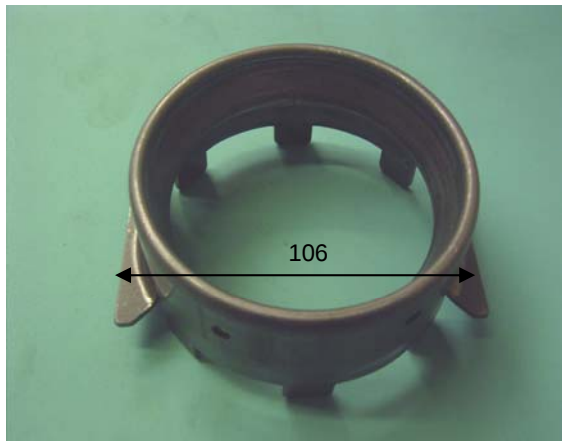
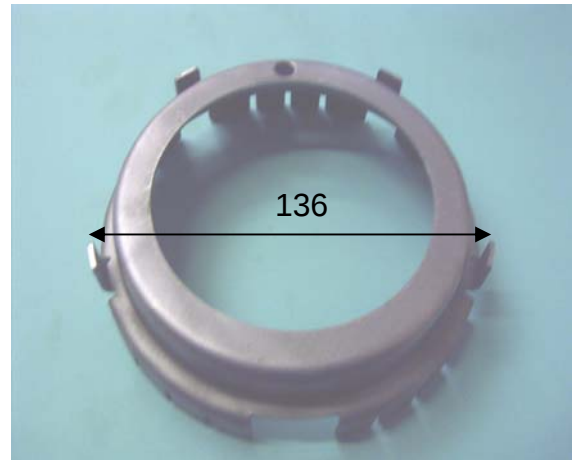


Sector	Automotion
Denomination	Boitier Exterieur
Reference	F6001130
Thickkness	2 mm
Machine	400 ton
Die/tool	10 Steps Transfer.
Observations	

Sector	Automotion
Denomination	Boitier Acier
Reference	F6073120
Thickkness	2 mm
Machine	400 ton
Die/tool	10 Steps Transfer.
Observations	

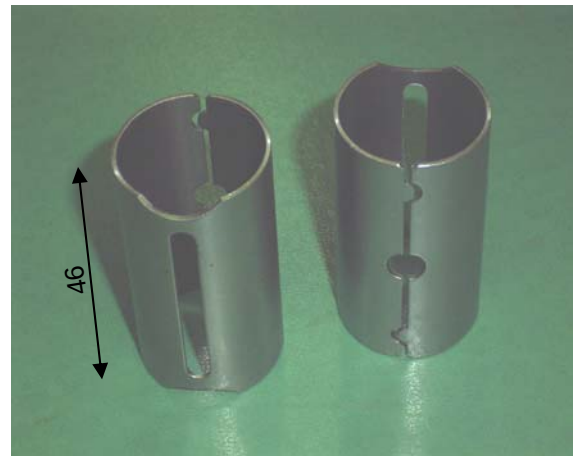


Sector	Automotion
Denomination	Coger Insert
Reference	XF-6028141
Thickkness	1.5 mm
Machine	400 ton
Die/tool	8 Steps transfer
Observations	

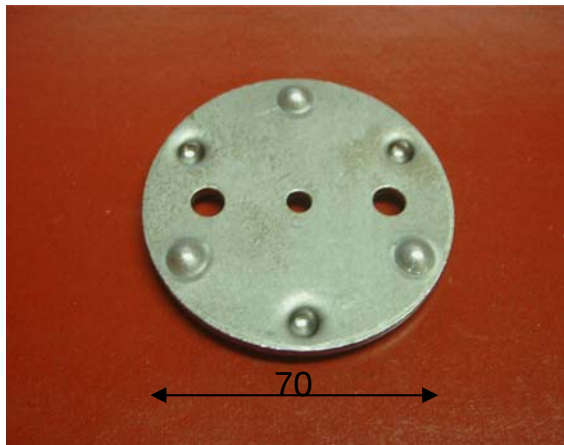
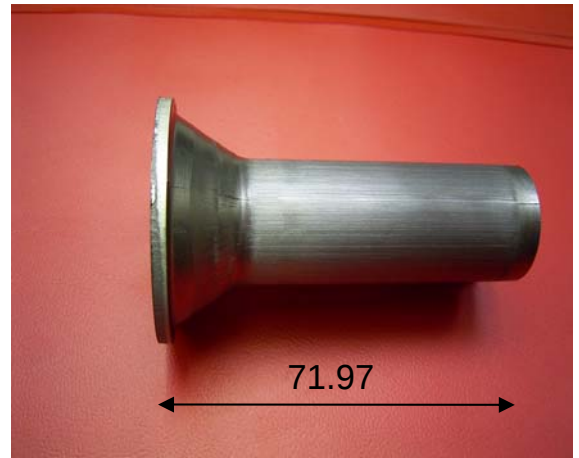


Sector	Automotion
Denomination	Lower Insert
Reference	Xf-6020100
Thickkness	2 mm
Machine	400 ton
Die/tool	12 Steps transfer
Observations	

Sector	Automotion
Denomination	Lower Insert
Reference	41068850
Thickkness	1 mm
Machine	80 ton
Die/tool	Progressive
Observations	High production 8.000.000 parts year



Sector	Automotion
Denomination	Casquillo Interior
Reference	F6073120
Thickkness	3 mm
Machine	400 ton
Die/tool	18 Steps Transfer.
Observations	5 Refrigerate Stations.

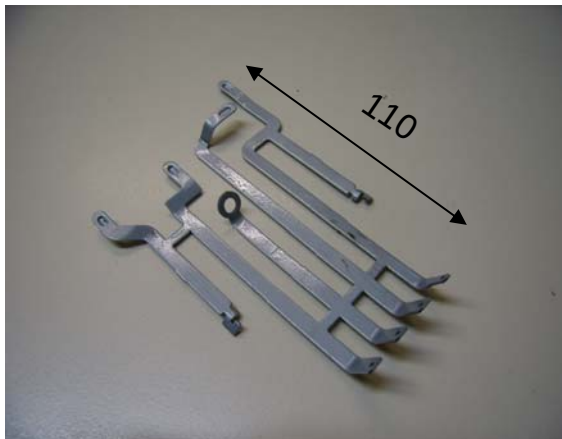
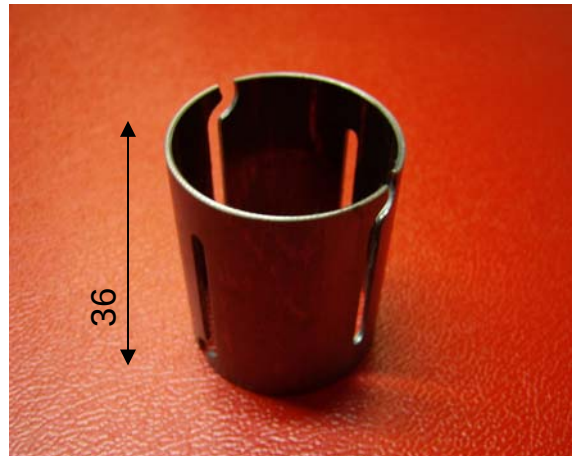


Sector	Automotion
Denomination	Arandela
Reference	33857311
Thickkness	3 mm
Machine	250 tn
Die/tool	Progressive 3 parts
Observations	500 Mpa material

Sector	Automotion
Denomination	Tope Superior
Reference	34782411
Thickkness	2.75 mm
Machine	300 ton
Die/tool	Progressive
Observations	

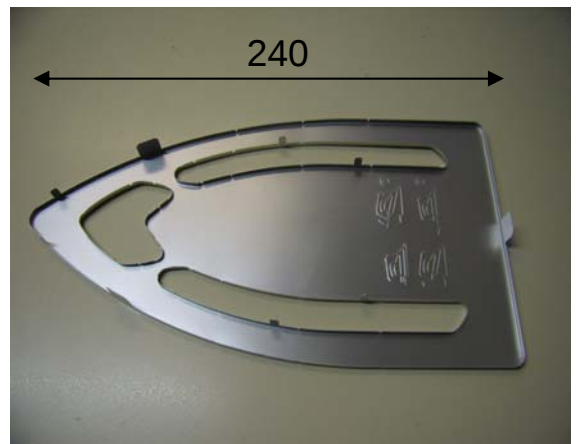


Sector	Automotion
Denomination	Casquillo ranurado
Reference	2101013
Thickkness	1 mm
Machine	40 ton
Die/tool	Simple Die.
Observations	Tube raw material.

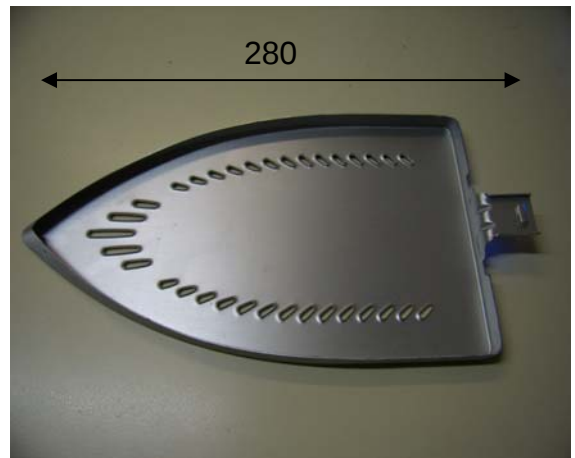


Sector	Household-electric
Denomination	Araña doblada.
Reference	4699041
Thickkness	0.8 mm
Machine	150 ton
Die/tool	Progressive
Observations	Automatic packaging and degreasing.

Sector	Household-electric
Denomination	Chapa superior
Reference	4.695.044
Thickkness	0.3 mm
Machine	80 ton
Die/tool	Progressive
Observations	Anodize part.

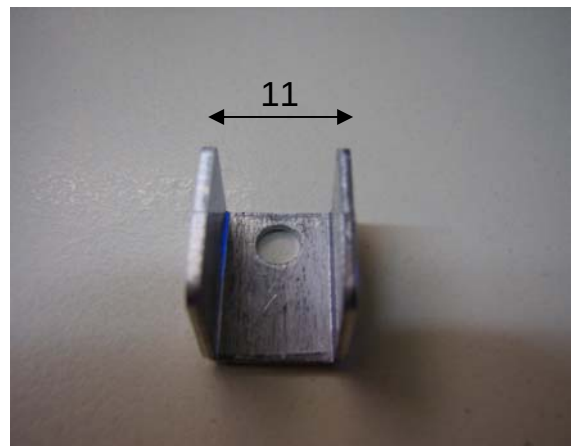


Sector	Household-electric
Denomination	Zapatilla extra
Reference	4.695.050
Thickkness	0.8 mm
Machine	250 ton
Die/tool	6 Steps transfer.
Observations	Anodize part.

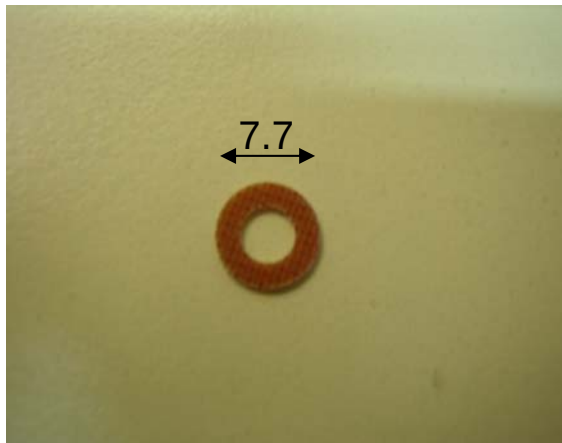
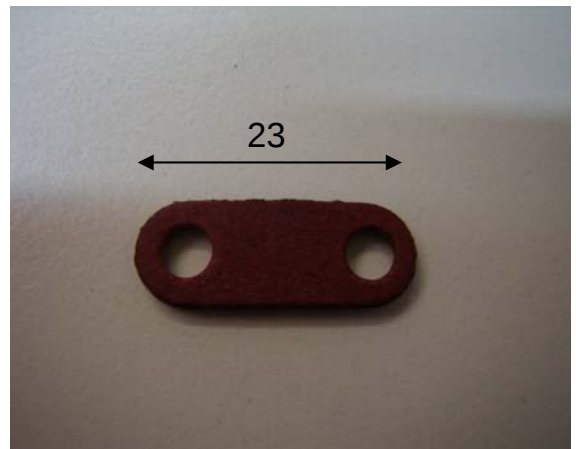


Sector	Household-electric
Denomination	Conjunto Tapa Suela
Reference	
Thickkness	
Machine	
Die/tool	
Observations	

Sector	Household-electric
Denomination	Difusor Triac
Reference	4.642.055
Thickkness	1 mm
Machine	250ton
Die/tool	Progressive
Observations	



Sector	Household-electric
Denomination	Brida sujección cable
Reference	4965255
Thickkness	2 mm
Machine	30 ton
Die/tool	Progressive
Observations	Anodize part.



Sector	Household-electric
Denomination	Arandela Celotec
Reference	4.192.039
Thickkness	0.2 mm
Machine	25 ton.
Die/tool	Progressive
Observations	Anodize part

Sector	Household-electric
Denomination	arandela
Reference	01111154
Thickkness	0.5 mm
Machine	25ton
Die/tool	Progressive
Observations	Anodize part

