

PRIEMA CETRA - HARDENBERG

Priema Cetra is ISO/TS 16949 en ISO 14001 gecertificeerd.

EXCENTERPERSEN

Met bandaanvoer

	Aantal	Capaciteit	Inbouwhoogte	Slag	Tafelafmeting	Max.bandafmeting
Excenterpers	1	45 ton	235 mm	12-100 mm	760 x 485 mm	125 x 1,50 mm
Excenterpers	1	63 ton	195 mm	8-80 mm	700 x 710 mm	160 x 2,00 mm
Excenterpers	1	80 ton	178 mm	13-127 mm	900 x 625 mm	250 x 3,00 mm
Excenterpers	1	160 ton	400 mm	30-100 mm	1000 x 825 mm	500 x 2,00 mm
Excenterpers	1	250 ton	500 mm	8-168 mm	1245 x 890 mm	800 x 4,00 mm

Voor inleggen of strokenaanvoer

	Aantal	Capaciteit	Inbouwhoogte	Slag	Tafelafmeting
Excenterpers	1	10 ton	212 mm	8-40 mm	380 x 245 mm
Excenterpers	1	45 ton	290 mm	12-100 mm	760 x 485 mm
Excenterpers	1	60 ton	260 mm	15-75 mm	645 x 490 mm
Excenterpers	3	80 ton	275 mm	20-80 mm	680 x 540 mm
Excenterpers	1	100 ton	380 mm	10-125 mm	1000 x 640 mm
Excenterpers	1	160 ton	480 mm	20-120 mm	1020 x 760 mm
Excenterpers	1	400 ton	950 mm	450 mm	1800 x 1100 mm

HYDRAULISCHE PERSEN

	Aantal	Capaciteit	Inbouwhoogte	Slag	Tafelafmeting
Hydraulische pers	1	25 ton	630 mm	500 mm	380 x 245 mm
Hydraulische pers	1	125 ton	900 mm	800 mm	760 x 485 mm
Hydraulische pers	3	250 ton	700 mm	500 mm	645 x 490 mm
Hydraulische pers	2	315 ton	1200 mm	700 mm	680 x 540 mm
Hydraulische pers	1	320 ton	900 mm	800 mm	1000 x 640 mm
Hydraulische pers	3	400 ton	1400 mm	800 mm	1020 x 760 mm

AFKANTPERSEN

	Aantal	Capaciteit	Inbouwhoogte	Slag	Afkantlengte
Afkantpers	1	25 ton	300 mm	100 mm	1200 mm
Afkantpers	1	50 ton	350 mm	115 mm	2550 mm
Afkantpers	1	100 ton	350 mm	340 mm	3000 mm
Afkantpers	1	125 ton	300 mm	100 mm	1250 mm
Afkantpers	1	135 ton	374 mm	75 mm	2743 mm

SCHAREN

	Aantal	Max.dikte	Max. breedte	Besturing
Hydr. Schaar	1	6 mm	2500 mm	NC
Hydr. Schaar	1	6 mm	3000 mm	NC

OVERIGE PRODUKTIEMIDDELEN

3 Lasrobots	Contactloos meten
1 Puntlasrobot	Punt- en projectielassen tot 175 kVA
3D Meetmachine	Tig en Mig/Mag lassen van staal, aluminium en RVS
Finish-lijn	Natlakstraat tot 600°C

PRIEMA CETRA - HARDENBERG

Priema Cetra is ISO/TS 16949 and ISO 14001 certified.

MECHANICAL PRESSES

With coil feeding

	Number	Capacity	Height	Stroke	Table dimension	Max. coil dimension
Mechanical press	1	45 tons	235 mm	12-100 mm	760 x 485 mm	125 x 1,50 mm
Mechanical press	1	63 tons	195 mm	8-80 mm	700 x 710 mm	160 x 2,00 mm
Mechanical press	1	80 tons	178 mm	13-127 mm	900 x 625 mm	250 x 3,00 mm
Mechanical press	1	160 tons	400 mm	30-100 mm	1000 x 825 mm	500 x 2,00 mm
Mechanical press	1	250 tons	500 mm	8-168 mm	1245 x 890 mm	800 x 4,00 mm

Non-automatical feeding

	Number	Capacity	Height	Stroke	Table dimension
Mechanical press	1	10 tons	212 mm	8-40 mm	380 x 245 mm
Mechanical press	1	45 tons	290 mm	12-100 mm	760 x 485 mm
Mechanical press	1	60 tons	260 mm	15-75 mm	645 x 490 mm
Mechanical press	3	80 tons	275 mm	20-80 mm	680 x 540 mm
Mechanical press	1	100 tons	380 mm	10-125 mm	1000 x 640 mm
Mechanical press	1	160 tons	480 mm	20-120 mm	1020 x 760 mm
Mechanical press	1	400 tons	950 mm	450 mm	1800 x 1100 mm

HYDRAULIC PRESSES

	Number	Capacity	Height	Stroke	Table dimension
Hydraulic press	1	25 tons	630 mm	500 mm	380 x 245 mm
Hydraulic press	1	125 tons	900 mm	800 mm	760 x 485 mm
Hydraulic press	3	250 tons	700 mm	500 mm	645 x 490 mm
Hydraulic press	2	315 tons	1200 mm	700 mm	680 x 540 mm
Hydraulic press	1	320 tons	900 mm	800 mm	1000 x 640 mm
Hydraulic press	3	400 tons	1400 mm	800 mm	1020 x 760 mm

BRAKE PRESSES

	Number	Capacity	Height	Stroke	Max. bending length
Brake press	1	25 tons	300 mm	100 mm	1200 mm
Brake press	1	50 tons	350 mm	115 mm	2550 mm
Brake press	1	100 tons	350 mm	340 mm	3000 mm
Brake press	1	125 tons	300 mm	100 mm	1250 mm
Brake press	1	135 tons	374 mm	75 mm	2743 mm

CUTTING MACHINES

	Number	Max. thickness	Max. width	Control
Hydr. cuttingmachine	1	6 mm	2500 mm	NC
Hydr. cuttingmachine	1	6 mm	3000 mm	NC

OTHERS

3 welding robots
1 spotwelding robot
3D measuring machine
Finish-line

Non-contacting measurement
Spot- and projection welding up to 175 kVA
Tig and Mig/Mag welding of steel, aluminium and stainless steel
Wet-painting cabinet up to 600°C