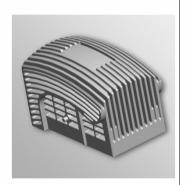
PERFECTION IN DIE-CAST ALUMINIUM













COMPANY PROFILE

location: Menden

foundation: 1963

no. of employees: 280

turnover 2014: 30,5 Mio. €

management: Michael Beste

Willo Blome

ownership: 100 % subsidiary of

Karl Scheffer Klute GmbH & Co KG, Sundern



SKS GROUP OF COMPANIES









ALUMINIUM-ALLOYS



- > 226 D = EN AC 46000 / EN AC-Al Si9Cu3(Fe)
- > 230 D = EN AC 44300 / EN AC-Al Si12(Fe)
- > 231 D = EN AC 47100 / EN AC-Al Si12 Cu1(Fe)
- > 233 D = EN AC 43200 / EN AC-Al Si10 Mg(Cu)
- > 239 D = EN AC 43400 / EN AC-Al Si10 Mg(Fe)
- > Silafont 36

cast quantity per year (finished parts) about 3.000 t



FOUNDRY



- > 14 die cast machines
- clamping forces from 220 to 900 t
- > fully-automated casting cells, equipped with spray and extraction robots
- vacuum units
- > range of parts from 20 to 5.000 gram



MACHINING & ASSEMBLY



- ▶ 15 machining centers
- CNC lathes
- automation / Robot technology
- special machine engineering and fixture construction
- 3 washing systems with different processes

- shot blasting
 - satellite abrasive shot-blasting machine
 - continuous feed shot blasting machine
 - tumblast system
- complete component assembly
- > surface treatment
 - powder coating
 - cathodic dip painting (CDP)
 - impregnating
 - galvanization

- chromating
- hard coating
- ball polishing
- phosphating



SLIDE GRINDING



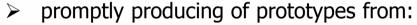
- > 3 slide grinding systems
 - 2 tub vibrators
 - 1 through speed vibrator
- > 4 continuous drying furnaces
- 5 roundtub vibrator
- environmentally conscious using of a closed water circuit with water treatment system



3D-PROTOTYPING



- providing your 3D data or order a complete package including 3D-CAD development.
- casting and casting construction design based on your functional requirements and specifications.

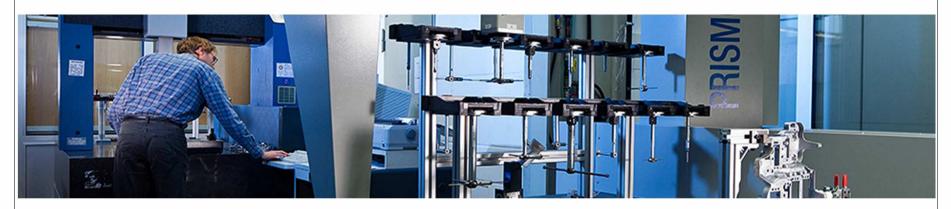


- thermoplast ABS (physical size 200 x 200 x 300 mm).
- aluminium ingots in sand casting process, including NC finishing.
- aluminium block material in milling process.
- aluminium in investment casting, including NC finishing.





QUALITY ASSURANCE



- 4 Zeiss measuring machines
- > Spectrum analyzer RS1000
- > X-ray test equipment
- > Leak test equipment
- > Camera surveillance systems
- Thermal imaging camera



CERTIFICATES

quality management system ISO/TS 16949

Certificate ISO / TS 16949:2009 Certificate Registr. No. 01 111 020018 OZ11395 Certificate Holder: Schött Druckguß GmbH Siemensstr. 2-8 D - 36708 Menden Scope: Production and machining of aluminium-die-cast-parts Proof has been furnished by means of an audit that the requirements of ISO / TS 16949:2009 are met. Issue date/Expiry date: The certificate is valid from 2015-06-08 until 2018-06-07.

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▲ TÜVRheinland®

environmental management system DIN EN ISO 14001 : 2004

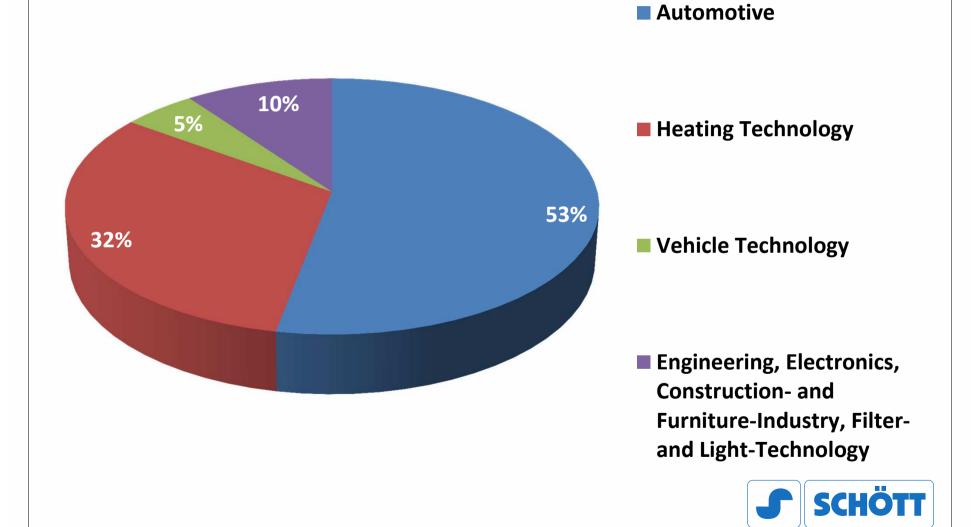


energy management system DIN EN ISO 50001 : 2011





INDUSTRIES



Aluminium-Druckguss in Perfektion.

APPLICATION EXAMPLES



oil tube and bearings as a central part in the high performance pump system



two-part oil pump housing for high performance motors



actuator housing for turbo engines



cover for oil-level indicator



multi-component housing for compressor technology



front- and rear housing for control unit



cover for electronic control system for Xenon ligh



modular housing for control electronics



heat exchangers for the automotive industry



two-part burner housing for gas condensing systems



combustion chamber for automotive heater



fan housing for a gas-air system in condensing boilers



heat reduction bracket for LED headlamps



heat reduction bracket for LED daytime headlights



heat reduction bracket for LED rear lights



CONTACT



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