

330 employees

25 million € turnover in 2018



Baltic Automotive Technologies

90 empl. in Koszalin

2,5 million € turnover

CNC machining of equipment
for the Automotive production



65 empl. in Königs Wusterhausen

11,5 million € turnover

Equipment for the
Automotive production

Logistic



145 empl. in Marijampole

10,7 million € turnover

General precision CNC machining
& Assembly



Founded in 2018

30 empl. in Kyiv

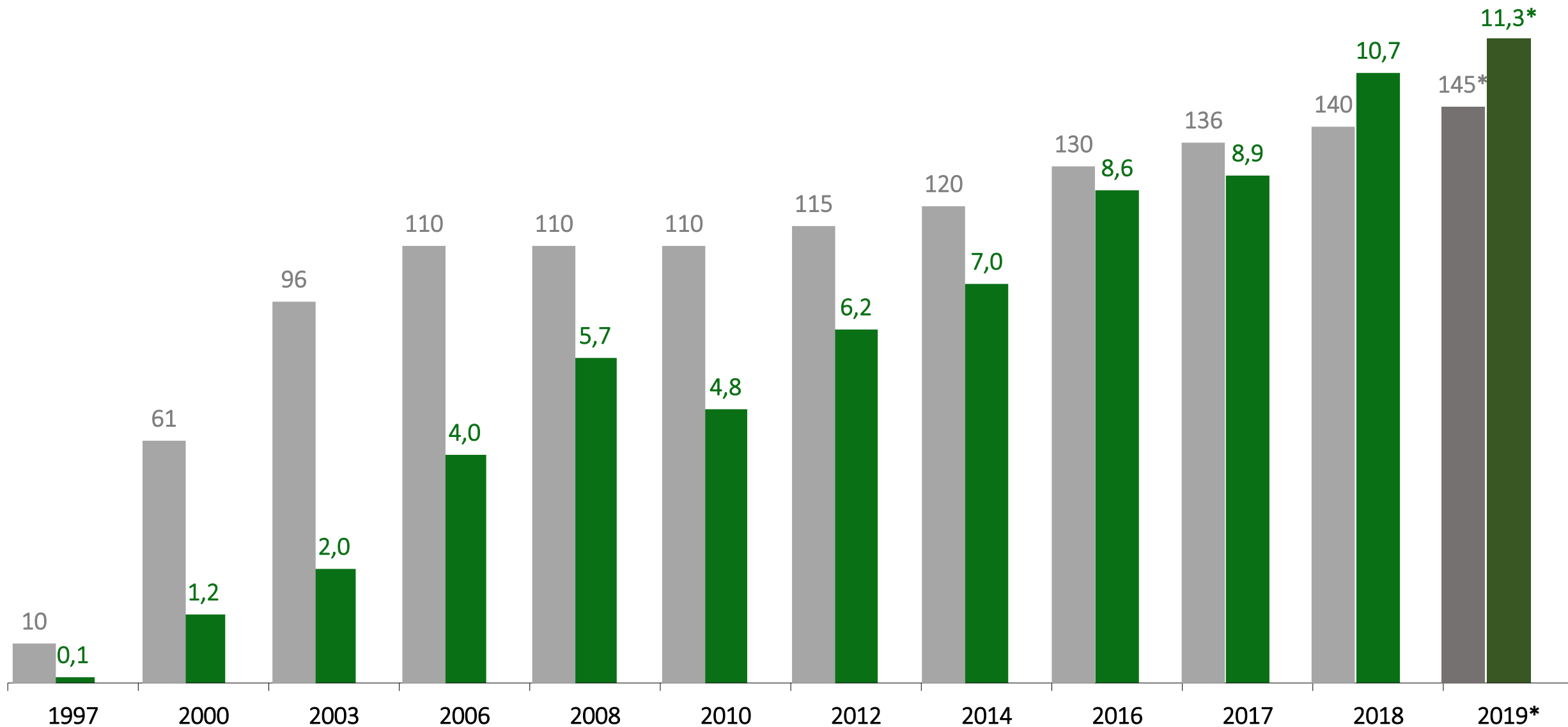
0,7 million € turnover

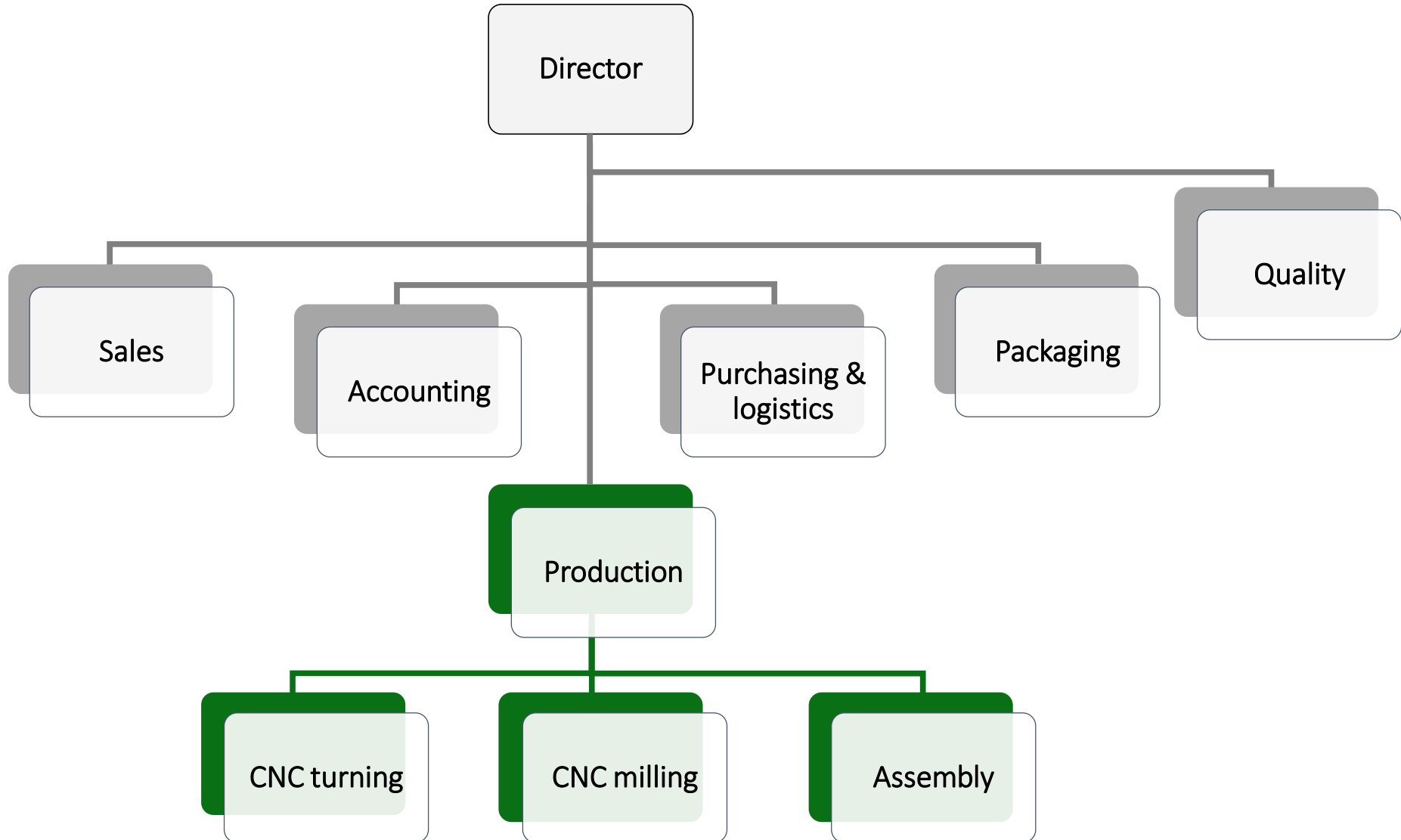
CNC machining



- small garage
- 4 old Russian machines
- 3 workers
- & huge amount of fasteners







0	2019.02.01	ST	CNCTE	18/1516400100		776311	408690	DN 50 Hose nipple_MPD...	IŠDUOTA P...	43% (23:...	NEIŠV...	100	0
0	2019.02.01	ST	CNCTE	18/1516400100		776311	408690	DN 50 Hose nipple_MPD...	IŠDUOTA P...	21% (23:...	NEIŠV...	100	0
0	2019.02.01	ST	CNCTE	18/1517000100		776309	404612 Rev...	Teflonskive_MPD(brėž.)...	IŠDUOTA P...	82% (13:...	NĖRA	200	0
0	2019.02.01	ST	CNCTE	18/1517000100		776309	409165 Rev...	Hose nipple 2_MPD(brė...	IŠDUOTA P...	77% (45:...	NEIŠV...	500	0
0	2019.02.01	ST	CNCTE	18/1524500100		47102...	BSA101241...	Axe-rainuresPos.20	IŠDUOTA ...	2% (3:29)	NEIŠV...	60	0
0	2019.02.01	ST	CNCTE	18/1537200100		47102...	BSA017570...	FlasquePos.10	IŠDUOTA P...	69% (38:...	IŠVEŽ...	40	0
0	2019.02.01	ST	CNCTE	18/1551500100		1000-...	122.00213510	Flanschdeckel_PVZ_MP...	IŠDUOTA P...	3% (7:30)	NĖRA	50	0
0	2019.02.01	ST	CNCTE	18/1580200100		777856	402802	Nut 1" _MPD(brėž.)+MZ(...	IŠDUOTA P...	77% (14:...	IŠVEŽ...	200	0
0	2019.02.01	ST	CNCTE	18/1580200100		777856	404612 Rev...	Teflonskive_MPD(brėž.)...	IŠDUOTA P...	82% (13:...	NĖRA	200	0
0	2019.02.01	ST	CNCTE	18/1604100100		47102...	BSA032528...	MoyeuPos.10	IŠDUOTA P...	27% (19:...	NEIŠV...	100	0
0	2019.02.01	ST	CNCTE	18/1605500100		45100...	10119289	Piston 36mm	IŠDUOTA P...	13% (68:...	NEPR...	150	0
0	2019.02.01	ST	CNCFR	18/1608700100		53EB5...	0149039	Keil Nichtluftseite	IŠDUOTA ...	97% (28:...	NEIŠV...	1500	0
0	2019.02.01	ST	CNCFR	18/1608700100		53EB5...	0149040	Keil	IŠDUOTA P...	3% (35:35)	NEIŠV...	1500	0
0	2019.02.01	ST	CNCFR	18/1608700100		53EB5...	0241878	Klemmplatte	YRA SAN...	97% (55:...	IŠVEŽ...	3000	0
0	2019.02.01	VIP	CNCFR	18/1612500100		450008	136322-00-00	Selector spacer	IŠDUOTA P...	74% (6:3)	IŠVEŽ...	50	0
0	2019.02.01	ST	CNCFR	18/1612500100		450008	136326-00-00	Pull arm bracket holder 2	IŠDUOTA P...	87% (14:...	IŠVEŽ...	50	0
0	2019.02.01	ST	CNCFR	18/1612500100		450008	136326-00-00	Pull arm bracket holder ...	IŠDUOTA P...	87% (14:...	IŠVEŽ...	3	0
0	2019.02.01	ST	CNCFR	18/1612500100		450008	136342-00-00	Selector mount arm	UŽSAKYTA	0% (8:7)	NEIŠV...	50	0
0	2019.02.01	ST	CNCTE	18/1621900100		45100...	N913005979	Rod,Retaining_DE(Phos...	UŽSAKYTA	65% (207:...	NEIŠV...	250	0
0	2019.02.01	ST	CNCTE	18/1637700100		11000...	3622700	Einstellschraube	IŠDUOTA P...	97% (9:39)	NEPR...	4320	0
0	2019.02.01	ST	CNCTE	18/1648700100		45785...	HZTL32452...	Threaded stud 1.6580+...	YRA SAN...	39% (32:8)	NEIŠV...	50	0
0	2019.02.01	ST	CNCFR	18/1650200100		47103...	BSA032543...	Bearing O.SPos.40	IŠDUOTA P...	4% (9:16)	NEIŠV...	20	0
0	2019.02.01	ST	CNCTE	18/1651300100		45100...	N60254-001	Support,Coax Connector	IŠDUOTA P...	74% (106:...	IŠVEŽ...	250	0
0	2019.02.01	ST	CNCFR	18/1653900100		45100...	10271578	Cover_PVZ_MP+MZ(2.2)	UŽSAKYTA	2% (9:58)	NĖRA	25	0
0	2019.02.01	ST	CNCTE	18/1656000100		47103...	BSA019916...	RoulettePos.10	IŠDUOTA P...	45% (14:...	IŠVEŽ...	60	0
0	2019.02.01	ST	CNCTE	18/1663900100		17072...	11-38H138160	Anschlagscheibe	IŠDUOTA P...	4% (4:20)	IŠVEŽ...	400	0
0	2019.02.01	ST	CNCTE	18/1663900100		17072...	11-38H138161	Befestigungsscheibe	IŠDUOTA P...	2% (7:40)	NEIŠV...	800	0
0	2019.02.01	ST	CNCTE	18/1663900100		17072...	11-38H1381...	Distanzscheibe	IŠDUOTA P...	1% (14:20)	IŠVEŽ...	1600	0
0	2019.02.01	ST	CNCTE	18/1665000100		45100...	N919103233	Disk,retaining	IŠDUOTA P...	4% (6:30)	NĖRA	100	0
0	2019.02.01	ST	CNCFR	18/1686600100		47103...	BSA017523...	LardonPos.10	IŠDUOTA P...	0% (14:32)	NĖRA	200	0



STEVILA
www.stevila.lt

Kart Nr.: 16001284
Customer:
Cust. order Nr.: 2201971391
Article Nr.: 1HDG941095P0010 Rev.U
Denotation: Crank shaft
Drawing Nr.: 1HDG941095P0010 Rev.U
Info:
Quantity (psc): 100,00
Part weight(kg): 1,9300 Tara (kg): 0,00
Netto (kg): 193,00 Brutto (kg): 193,00
Packer: Sideris Gintautas
Date/time: 2016.01.29



CNC coordinate measurement machines



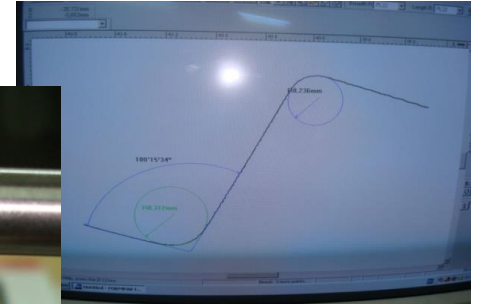
Roundness measuring system



Surface roughness testers



Contour measurers



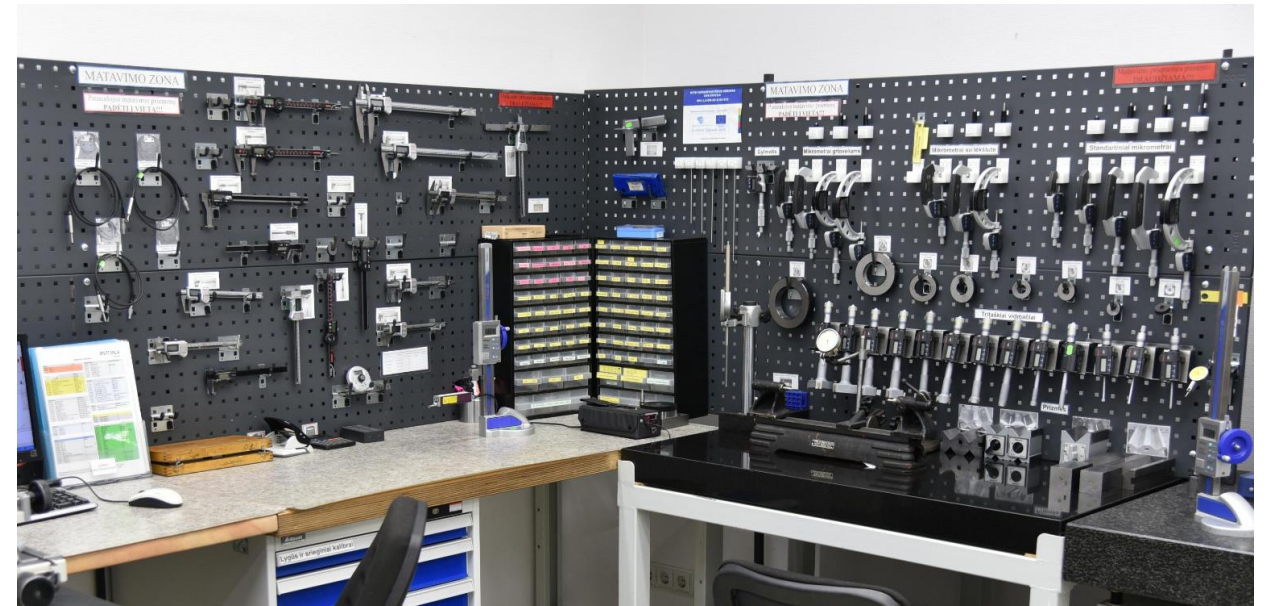
ISO 9001

FAI reports

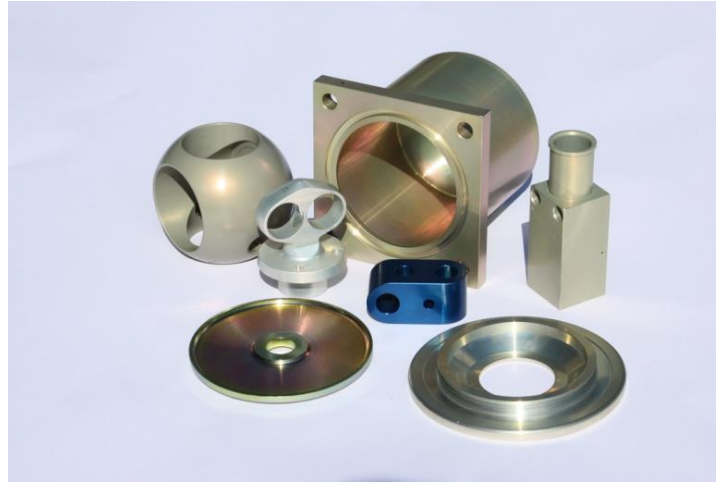
8D reports

CAQ

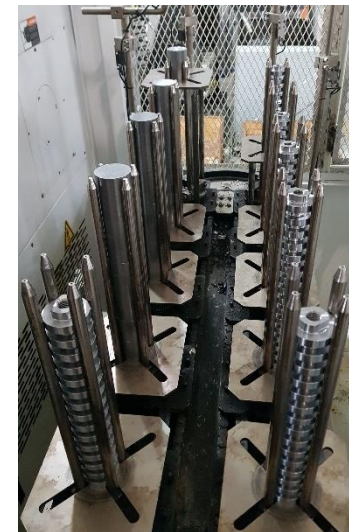
Measure stations

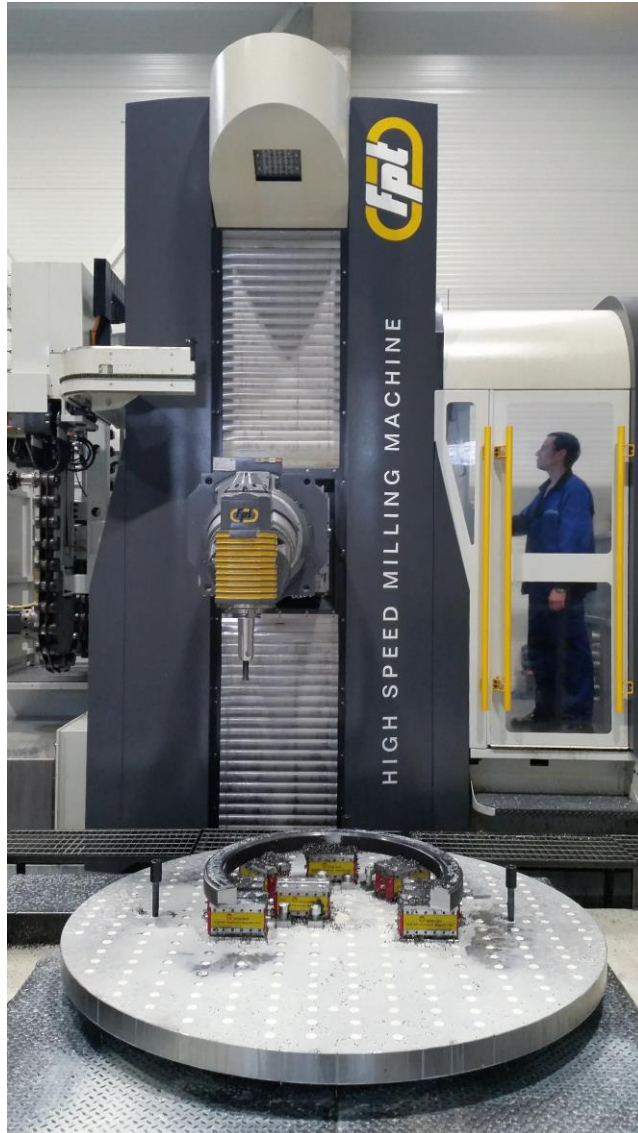


5S audits



30 CNC lathes & turning-milling centres, $\varnothing$ up to 750 mm





Max Ø2000 mm,
length 1500 mm



Max Ø750 mm, length 1650 mm



30 vertical and horizontal milling centres. X/Y/Z up to 850x850x650 mm





Hexagon Metrology

Horizontal-Arm

CMM DEA MERCURY R
DCC 60.16.21

6.000 x 1.600 x 2.100 mm

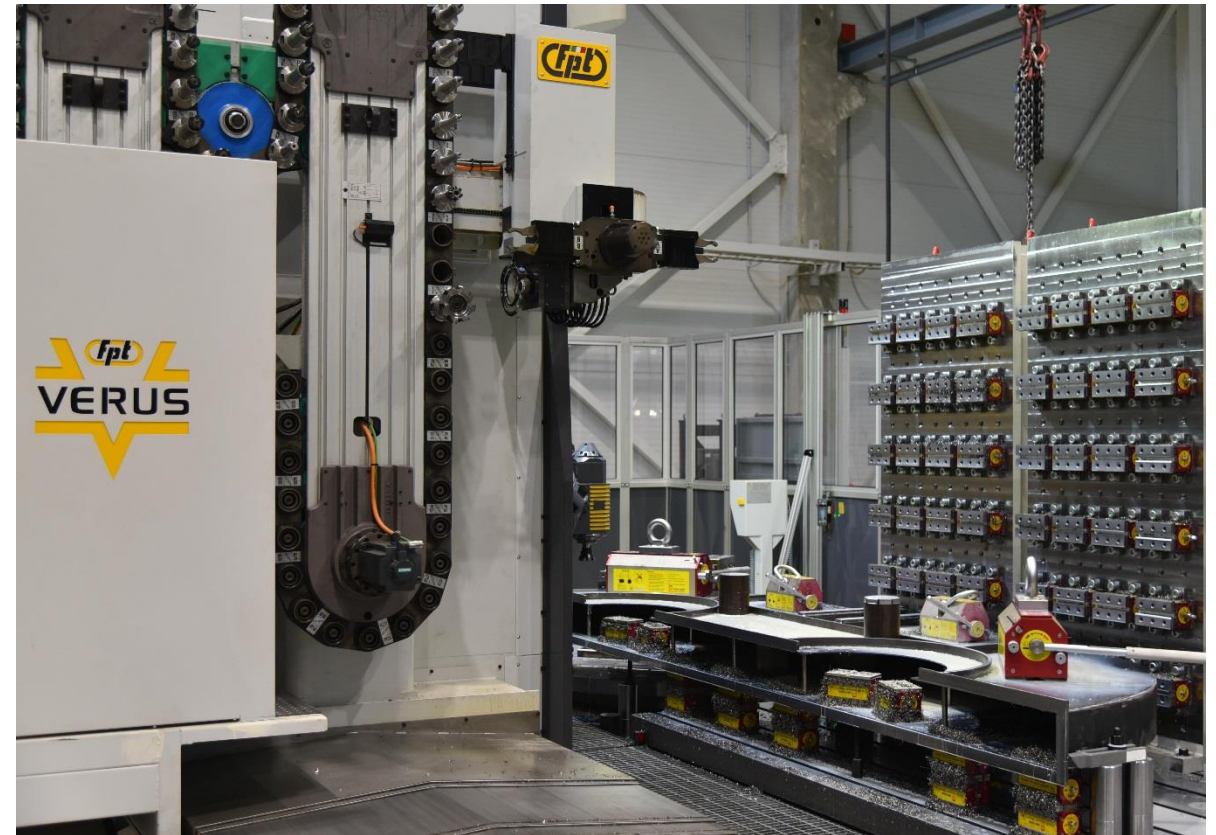
High precision machining & measuring

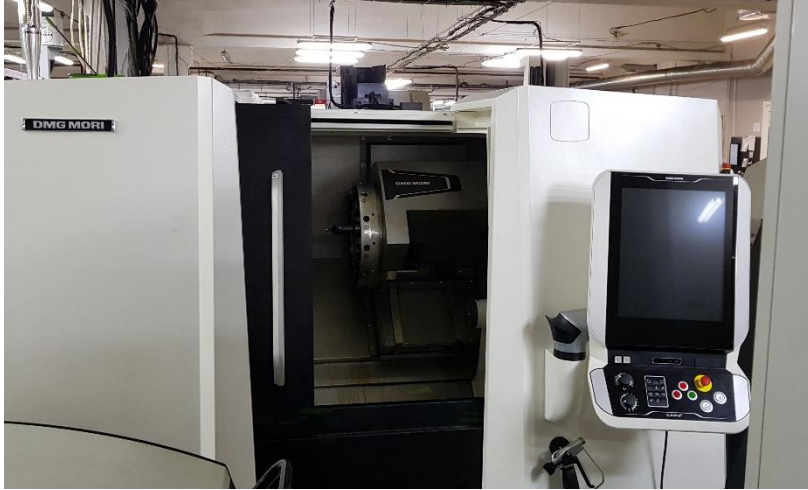
FPT Verus

6.000 x 1.500 x 2.000 mm

YCM NDC 4018B-AHC

4.000 x 1.200 x 1.000 mm





3x
DMG Mori CLX350/450
Turning-milling

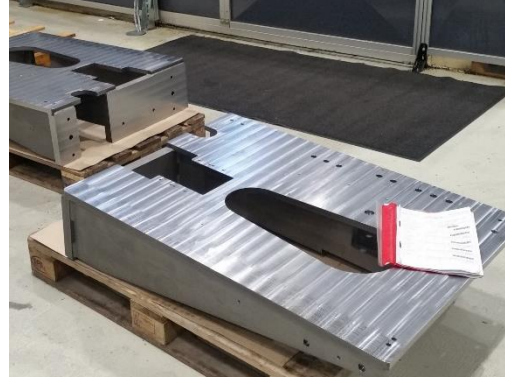


2x
AWEA FCV-620
5-axis milling

Washing system

For high quality
parts cleaning





MIG / MAG
S235, S275, S355

EN 1090-1, EN 1090-2
(class EXC2)
ISO 3834-3:2006

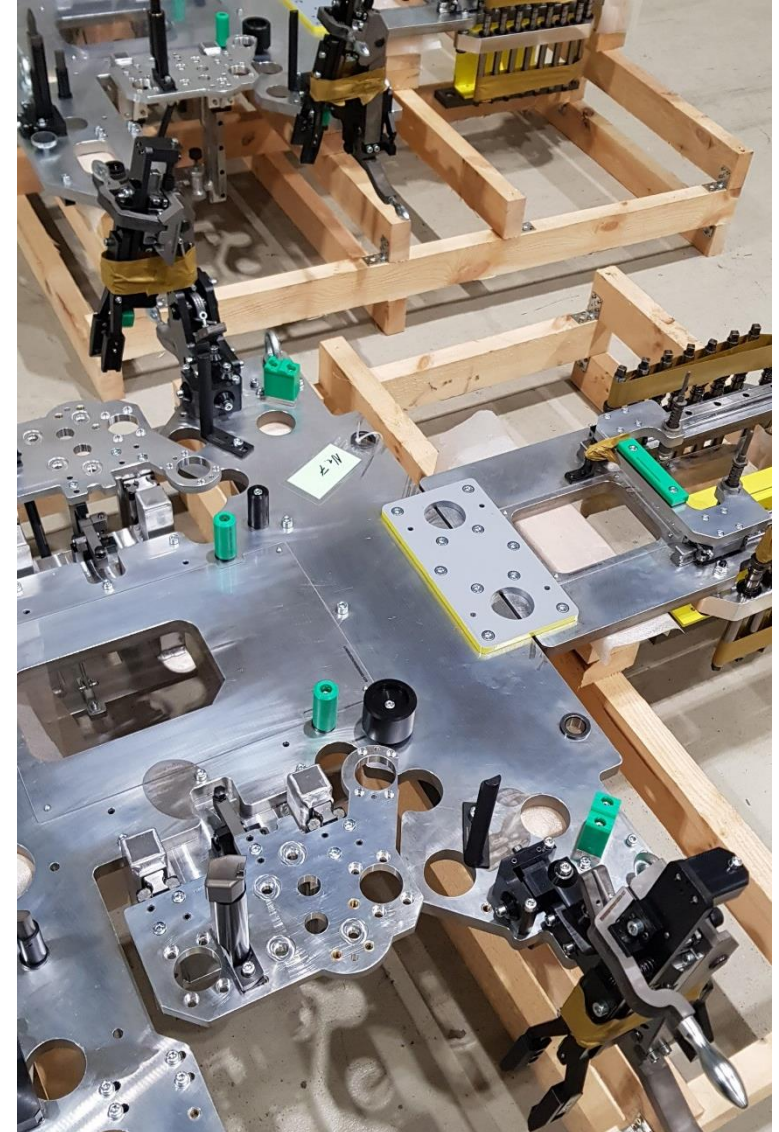
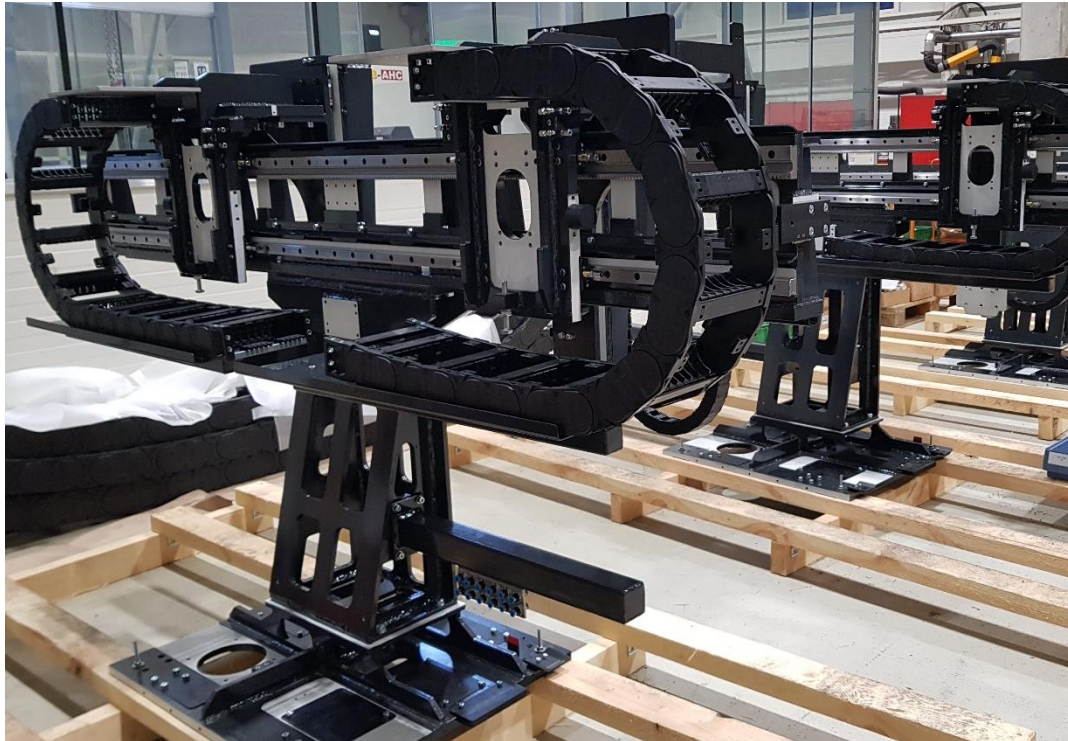




Small & large series

Frame contracts &
safety stock

Own purchasing
department



Representing

Automation

Automotive

Defence

Power & Energy

General machine building

Medicine

Metrology

Oil & Gas

Optics

Packaging

Printing

Railway

ABB

Knorr Bremse Systeme für Schienenfahrzeuge

Heidelberger Druckmaschinen

MAG

Nissens

Rheinmetall MAN

BAKER HUGHES

KOENIG & BAUER

MAFAC

VDL

ESB Schulte

BOBST

Pintsch Tiefenbach

LIGHT CONVERSION

Fior & Gentz

SIEMENS

Spicer Gelenkwellenbau

VOITH

Hexagon Metrology

iFE

CONTINENTAL

EAO

Otto Roth

GKN

At a glance

- Founded in 1997
- Lithuanian-German company
- **CNC milling, CNC turning, Assembly of mechanical units** on a subcontracting basis
- 60 CNC machines - 30 CNC turning / turning-milling, 30 CNC milling centres
- Small & large series, frame contracts
- 140 employees
- 10.7 million € turnover in 2018
- > 5 % growth in 2019
- Manufacturing area 4500 m²
- ISO 9001
- ERP-PPS
- Weekly transport
Marijampole-Berlin, own 24 t truck

