

### **TMD AGS Gradacac**

## **Die Casting Tooling and Machining Plant**



Die Casting Tooling & Machining Plant, Sarajevska 62, Gradacac, Bosnia & Herzegovina



## **History of TMD AGS Gradacac**

### 1954 > 1973 > 1998 > 2008 > 2012 > 2013

The company has founded in 1954, production of agricultural machinery. Company formerly known as TMD Gradačac. TMD Gradačac has belonged to the company FAMOS. The company, had 800 different products under licenses from ZF and Daimler Benz.

TMD Gradačac has privatized. A part of the TMD converted in TMD AGS d.o.o.. Assembly of agricultural machinery. The company has changed owner structure. New orientation of the company : start with aluminum diecast foundry. TMD AGS d.o.o. and Wagner AG Waldstatt make Joint Venture Company:

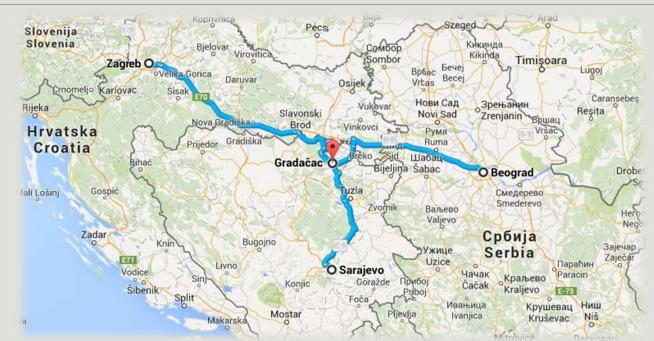
WAGNER Automotiv d.o.o. TMD AGS d.o.o. start with foundation of tool shop and aluminum machining plant.







## Location



The company is 30 km away from Highway (Zagreb - Belgrade)

The nearest airports are:

- Tuzla distance 70 km,
- Sarajevo distance 180 km,
- Belgrad distance 200 km,
- Zagreb distance 260 km,

cca. 1,2 hour driving on local roadscca. 3,5 hours driving on local roadscca. 2,0 hours driving on highwaycca. 2,5 hours driving on highway



## **Employees**

Tool shop and machining plant founded at the end of 2013 with 4 employees, now TMD AGS have over 35 employees.

Strategy is to invest in knowledge, 11 our employees has University degree.

DEPARTMENT	No. employees
Production	20
Quality	3
Technology	7
Procurement	1
Sales	1
Maintenance	3





# **Tool Shop & Machining Plant Equipment**

TMD AGS is equipped with all necessary machines & equipment for production:

- Die casting tools
- Trimming tools, stamping and press tools and other type of tools
- Serial machining automotive parts













## **Tool Shop & Machining Plant Equipment**

Type of machine	Brand	No.
5-axis machining centers	Dekel Maho DMU50, DMU60, DMU70, DMU100	4
3-axis vertical m. centers	Mikron 400, 600, 710, 800, Mazak & other	10
4-axis sink EDM	Exeron 303, 304, Charmilles 350	4
5-axis wire EDM	Exeron, Mitsubishi FX20K	2
Surface grinders	Kikinda Brayant 1000, ZF 300	3
Turning machines-driven tools	Spinner, Biglia, Angelini	4

#### Machining equipment limitations

Process	Max. X (mm)	Max. Y (mm)	Max. Z (mm)
Milling	1300	750	500
Sink EDM	500	350	400
Wire EDM	550	400	250
Grinding	1000	400	300
Turning	ф400	-	800



# Quality

TMD AGS is certified with ISO 9000 & IATF 16949 certificate

Quality equipment installed in TMD AGS:

- Coordinate measuring machine Zeiss Prismo Vast X=700, Y=900, Z=500,
- Mitutoyo roughness measuring device,
- 3D Scanner Atos
- Micrometers OD-ID, Calipers etc.

Quality equipment. available in Wagner:

≻x-ray

> Spectrometer

≻Conturograph. etc.

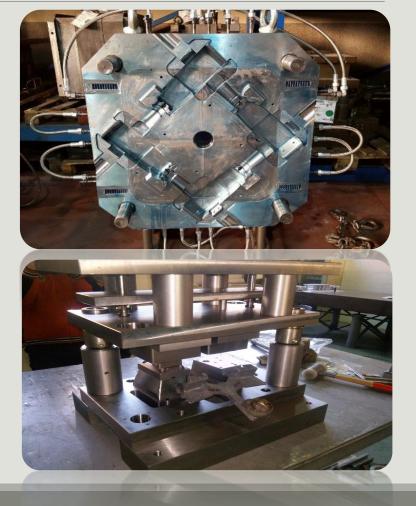
➢ 3D Scanner Atos





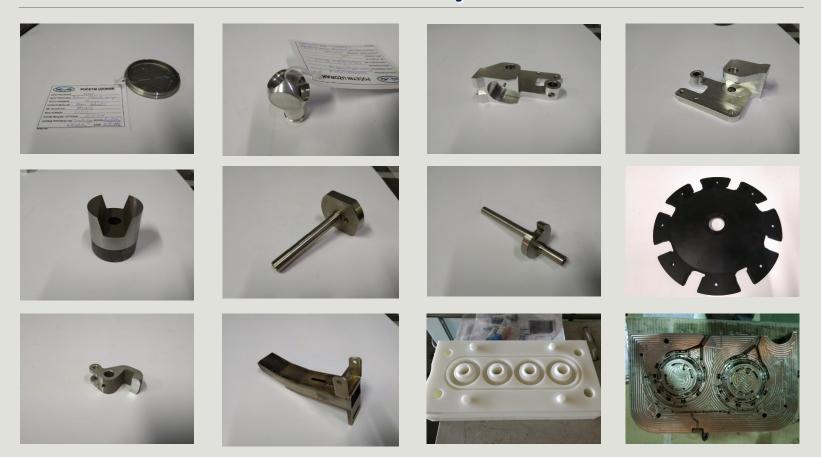
## **Products-die casting tools & stamping tools**







## **Products-CNC machined parts**





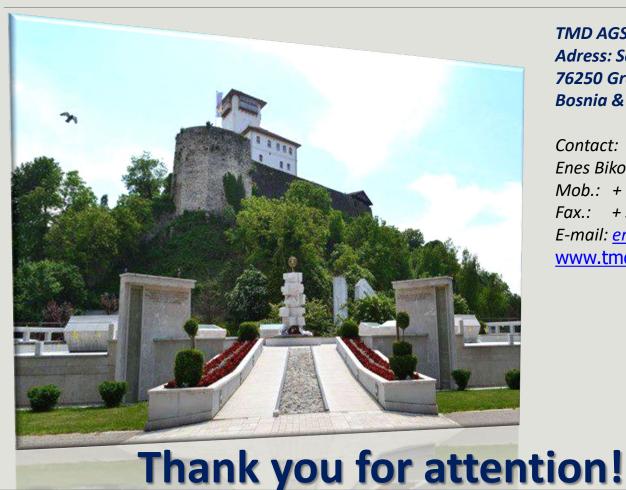
# **Our Customers**

(direct) WAGNER AG Waldstatt, Swiss (direct) Wagner Automotive, B&H Magneti Marelli Srl, Italy (indirect) (indirect) BorgWarner Esslingen GmbH, Germany Remus Innovation Gmbh, Austria (direct) Stobag AG, Swiss (direct) FFT Produktionssysteme GmbH & Co.KG (direct) 





## **Contact Information**



TMD AGS d.o.o., Adress: Sarajevska 62, 76250 Gradacac, Bosnia & Herzegovina

Contact: Enes Bikodusic, Project Manager Mob.: + 387 (0)61 785 615 Fax.: + 387 (0)35 816 737 E-mail: <u>enes.bikodusic@tmd-aqs.ba</u> www.tmd-aqs.ba